

## CLAIMS

1           1.       A method for making a projection screen, comprising:  
 2           depositing onto a diffusing substrate having a contour layers of high index-of-  
 3           refraction ( $n$ ) dielectric material and low  $n$  material so that the layers generally follow the  
 4           contour of the diffusing substrate to provide a diffusing multilayer interference structure;  
 5           depositing, on another substrate, a polarizing coating to provide a polarizer for  
 6           transmitting light with one linear polarization and for absorbing light with a second  
 7           linear polarization;  
 8           applying, on at least one of the diffusing multilayer interference structure and a  
 9           first surface of a matte diffuser, a first layer of uncured adhesive;  
 10          curing the first layer of uncured adhesive to provide a first layer of cured  
 11          adhesive;  
 12          applying, on a second surface of the matte diffuser, a second layer of uncured  
 13          adhesive;  
 14          curing the second layer of uncured adhesive to provide a second layer of cured  
 15          adhesive; and  
 16          laminating the diffusing multilayer interference structure, the matte diffuser, the  
 17          polarizer, and a front diffuser, the front diffuser characterized by a diffusion pattern in  
 18          which lobes are non-perpendicular to the front diffuser.

1           2.       A method for making a projection screen in accordance with claim 1,  
 2           wherein the depositing the alternating layers further comprises,  
 3           prior to depositing the alternating layers of high  $n$  and low  $n$  dielectric material,  
 4           depositing onto the diffusing substrate a first reflective layer, and  
 5           subsequent to the depositing the alternating layers of high  $n$  and low  $n$  dielectric  
 6           material, depositing onto the alternating layers a second reflective layer.

1           3.       An optical device, comprising:  
 2           a first reflective layer;  
 3           a second reflective layer;  
 4           substantially continuous layers of dielectric material, each layer consisting  
 5           essentially of a material having a different index-of-refraction ( $n$ ) than the material of an

6 adjacent layer, the layers disposed between the first reflective layer and the second  
7 reflective layer, constructed and arranged so that an optical output of the optical device  
8 includes substantially more light with wavelengths in a plurality of narrow wavelength  
9 bands than light with wavelengths not in the plurality of wavelength bands.

1 4. An optical device in accordance with claim 3, wherein the first reflective  
2 layer is highly reflective so that the optical output is reflected light with wavelengths in  
3 the plurality of narrow wavelength bands.

1 5. An optical device in accordance with claim 4, wherein the first reflective  
2 layer comprises aluminum.

1 6. An optical device in accordance with claim 3, wherein the first reflective  
2 layer is partially reflective so that the optical output comprises transmitted light with  
3 wavelengths in the plurality of narrow wavelength bands.

1 7. An optical device in accordance with claim 3, wherein the first reflective  
2 layer comprises a substrate comprising a reflective material.

1 8. An optical device in accordance with claim 7, wherein the first reflective  
2 layer comprises a diffuser.

1 9. An optical device in accordance with claim 8, wherein the first reflective  
2 layer comprises aluminum.

1 10. An optical device in accordance with claim 3, wherein the first reflective  
2 layer comprises a diffuser.

1 11. An optical device in accordance with claim 3, wherein the device has a  
2 width, height, and thickness and wherein the width and the height are greater than seven  
3 inches.

1 12. A diffusing optical device, comprising:  
2 a light diffusing substrate with an irregular surface;  
3 layers of dielectric material disposed on the substrate, the layers generally  
4 following a contour of the irregular surface of the diffusing substrate so that the surfaces  
5 of the layers are irregular.

1           13.     An optical device in accordance with claim 12, each layer consisting  
2 essentially of a material having a different index-of-refraction ( $n$ ) than the material of an  
3 adjacent layer, constructed and arranged so that the reflectance of light with a wavelength  
4 in a narrow wavelength band is significantly greater than the reflectance of light with  
5 wavelengths not in the wavelength band.

1           14.     An optical device in accordance with claim 13, further comprising a first  
2 reflective layer and a second reflective layer, positioned so that the layers of dielectric  
3 material are between the first reflecting layer and the second reflecting layer and so that  
4 the first reflecting layer is between the dielectric layers and the substrate and wherein the  
5 first reflective layer and the second reflective layer follow the contour of the irregular  
6 surface of the diffusing substrate so that the surfaces of the reflective layers are irregular.

1           15.     An optical device in accordance with claim 12, wherein the diffusing  
2 substrate is reflective.

1           16.     An optical device in accordance with claim 15, further comprising a  
2 reflective layer, disposed on the layers of dielectric material so that the surface of the  
3 reflective layer is irregular.

1           17.     An optical device in accordance with claim 12, wherein the surface of the  
2 substrate has irregularities with amplitudes in the range of 1 – 5 micrometers and periods  
3 in the range of 10 – 50 micrometers.

1           18.     An optical device in accordance with claim 12, wherein the layers are  
2 constructed and arranged so that the reflectance of light with wavelengths in a plurality of  
3 wavelength bands is significantly greater than the reflectance of light with wavelengths  
4 not in the plurality of the wavelength bands

1           19.     An optical device, comprising;  
2 a first irregular, diffusing, reflective surface;  
3 a second reflective surface, separated from the irregular diffusing surface by a gap  
4 wherein the irregular diffusing reflective surface, the second reflective surface, and the  
5 gap are constructed and arranged so that the reflectance of light with wavelengths in a

6 narrow of wavelength band is significantly greater than the reflectance of light with  
7 wavelengths not in the wavelength band.

1           20.     An optical device in accordance with claim 19, further comprising:  
2           layers of dielectric material, each layer consisting essentially of a material having  
3           a different index-of-refraction ( $n$ ) than the material of an adjacent layer, the layers  
4           generally following a contour of the irregular surface of the diffusing substrate so that the  
5           surfaces of the layers are irregular, wherein the irregular diffusing reflective surface, the  
6           second reflective surface, and the layers of dielectric material are constructed and  
7           arranged so that the reflectance of light with wavelengths in a narrow wavelength band is  
8           significantly greater than the reflectance of light with wavelengths not in the wavelength  
9           band.

1           21.     An optical device in accordance with claim 19, wherein the irregular  
2           diffusing reflecting surface is the surface of a metal substrate.

1           22.     An optical device in accordance with claim 21, wherein the metal  
2           substrate comprises aluminum.

1           23.     An optical device in accordance with claim 19, wherein the irregular  
2           diffusing reflecting substrate comprises a thin reflective coating.

1           24.     A projection system, comprising:  
2           a multi-layer projection screen, comprising,  
3           a polarizing coating in the range of 1 to 10 micrometers thick, deposited on a  
4           substrate, constructed and arranged to selectively absorb light of one polarization and to  
5           transmit light of other polarizations.

1           25.     A projection system in accordance with claim 24, further comprising a  
2           projector that is constructed and arranged to polarize light with wavelengths in a plurality  
3           of narrow wavelength bands into the one polarization.

1           26.     A projection system in accordance with claim 25, wherein the projection  
2           screen further comprises layers of dielectric material, each layer consisting essentially of  
3           a material having a different index-of-refraction ( $n$ ) than the material of an adjacent layer,  
4           deposited on a substrate, wherein the layers dielectric material are constructed and

5 arranged so that the reflectance of light with wavelengths in the plurality of narrow  
 6 wavelength bands is substantially greater than the reflectance of light with wavelengths  
 7 not in the plurality of wavelength bands.

1 27. A projection system in accordance with claim 26, wherein the substrate is  
 2 a diffusing substrate.

1 28. A projection system in accordance with claim 26, where in the projection  
 2 screen further comprises a first reflective layer and a second reflective layer, wherein the  
 3 layers of dielectric material are positioned between the first reflective layer and the  
 4 second reflective layer and wherein the first and second reflective layer and the layers of  
 5 dielectric material are constructed and arranged so that the reflectance of light with  
 6 wavelengths plurality of pre-determined narrow non-harmonic wavelength bands is  
 7 substantially greater than the reflectance of light with wavelengths not in the plurality of  
 8 wavelength bands and so that light with wavelengths not in the plurality of wavelength  
 9 bands destructively interferes

1 29. A projection system in accordance with claim 26, wherein the dielectric  
 2 layers are further constructed and arranged to transmit the light with wavelengths not in  
 3 the plurality of wavelength bands, and wherein the projection screen further comprises an  
 4 absorbing layer for absorbing light with wavelengths not in the plurality of wavelength  
 5 bands.

1 30. A projection screen in accordance with claim 25, wherein the first  
 2 polarization and the second polarization are linear polarizations.

1 31. A projection screen constructed and arranged so that the reflectance of  
 2 light with wavelengths in a plurality of pre-determined narrow non-harmonic wavelength  
 3 bands is substantially greater than the reflectance of light with wavelengths not in the  
 4 plurality of wavelength bands, the projection screen comprising a selective reflecting  
 5 device, the selective reflecting device comprising:

6 a substrate; and

7 a stack of consecutive layers of dielectric material, each layer consisting  
 8 essentially of a material having a different index-of-refraction ( $n$ ) than the material of an  
 9 adjacent layer, the layers disposed on the substrate, constructed and arranged so that the

10 reflectance of light with wavelengths plurality of narrow non-harmonic wavelength bands  
11 is substantially greater than the reflectance of light with wavelengths not in the plurality  
12 of wavelength bands.

1 32. A projection screen in accordance with claim 31, further comprising a  
2 polarizer, for transmitting light with wavelengths that is polarized in one polarization and  
3 for absorbing light that is not polarized in the one polarization.

1 33. A projection screen in accordance with claim 31, wherein the layers are  
2 constructed and arranged to transmit light that is not reflected, the projection screen  
3 further comprising an absorbing layer to absorb the light that is transmitted.

1 34. A projection screen in accordance with claim 31, the selective reflecting  
2 device further comprising a first reflective layer and a second reflective layer, wherein  
3 the layers of dielectric material are disposed between the first reflective layer and the  
4 second reflective layer and wherein the selective reflecting device is constructed and  
5 arranged to cause the light with wavelengths outside the plurality of narrow wavelength  
6 bands to destructively interfere.

1 35. A projection screen in accordance with claim 34, further comprising a  
2 polarizer, for transmitting light with wavelengths that is polarized in one polarization and  
3 that is within the narrow wavelength bands and to absorb light with wavelengths that is  
4 not within the narrow wavelength bands.

1 36. A projection screen in accordance with claim 34, further comprising a  
2 front diffuser, wherein the front diffuser is constructed and arranged to diffuse  
3 asymmetrically in the X and Y directions.

1 37. A projection screen in accordance with claim 36, further comprising a  
2 polarizer, for transmitting light with wavelengths that is polarized in one polarization and  
3 for absorbing light that is not polarized in the one polarization.

1 38. A projection screen in accordance with claim 31, further comprising a  
2 polarizer constructed and arranged to transmit light of one polarization and to absorb  
3 light of other polarizations.

1           39.     A projection screen in accordance with claim 38, further comprising a  
2 front diffuser, wherein the front diffuser is constructed and arranged to diffuse  
3 asymmetrically in the X and Y directions.

1           40.     A projection screen in accordance with claim 38, wherein the screen is  
2 substantially planar and further comprising an optical device constructed and arranged to  
3 cause the projection screen to have a light reflection pattern that is characterized by a  
4 lobe with an axis that is not perpendicular to the plane of the projection screen.

1           41.     A projection screen in accordance with claim 31, further comprising a  
2 front diffuser, wherein the front diffuser is constructed and arranged to diffuse  
3 asymmetrically in the X and Y directions.

1           42.     A projection screen in accordance with claim 31, wherein the screen is  
2 substantially planar and further comprising an optical device constructed and arranged to  
3 cause the projection screen to have a light reflection pattern that is characterized by a  
4 lobe with an axis that is not perpendicular to the plane of the projection screen.

1           43.     A projection screen in accordance with claim 42, wherein the optical  
2 device is constructed and arranged to cause the projection screen to have a light reflection  
3 pattern that is characterized by two lobes.

1           44.     A projection screen in accordance with claim 42, wherein the optical  
2 device is constructed and arranged to cause the projection screen to have a light reflection  
3 pattern that has a lobe that has an axis that is slanted one of the directions of up, down,  
4 left, and right relative to the plane of the screen.

1           45.     A multi-layer projection screen, comprising:  
2           a selective reflecting device for selectively reflecting light so that the reflectance  
3 of light with wavelengths in a pre-determined non-harmonic plurality of wavelength  
4 bands is substantially greater than light with wavelengths not in the pre-determined  
5 non-harmonic plurality of wavelength bands; and  
6           a matte surfaced diffuser for diffusing the light with the wavelengths in the  
7 pre-determined plurality of wavelength bands.

1           46       A projection screen in accordance with claim 45, wherein the matte  
2 surfaced diffuser comprises a substrate and a matte surfaced diffusing coating.

1           47.       A projection screen in accordance with claim 45, wherein the matte  
2 surfaced diffuser is positioned between the selective reflecting device and a polarizer.

1           48.       A projection screen in accordance with claim 45 wherein the matte  
2 surfaced diffuser is a substrate for a selective reflecting device comprising layers of  
3 dielectric material, each layer consisting essentially of a material having a different  
4 index-of-refraction ( $n$ ) than the material of an adjacent layer,.

1           49.       A projection screen in accordance with claim 48, wherein the matte  
2 surfaced diffuser is a substrate for the dielectric layers and wherein the projection screen  
3 further comprises

4               a first reflecting layer disposed on another substrate, wherein the dielectric layers  
5 are disposed on the first reflecting layer; and

6               a second reflecting layer disposed on the dielectric layers.

1           50.       A method for manufacturing a multi-layer projection screen, comprising:  
2 applying uncured adhesive to a first layer of the projection screen;  
3 curing the adhesive; and  
4 laminating a second layer of the projection screen to the first layer.

1           51.       A method for manufacturing a projection screen in accordance with claim  
2 50, wherein the applying the uncured adhesive to the one layer comprises applying the  
3 adhesive to a selective reflector, the selective reflector constructed and arranged so that  
4 the reflectance of light with wavelengths in a plurality of narrow wavelength bands is  
5 significantly greater than the reflectance of light with wavelengths not in the plurality of  
6 narrow wavelength bands.

1           52.       A method for manufacturing a projection screen in accordance with claim  
2 51, wherein the applying the uncured adhesive to the selective reflector comprises  
3 applying the uncured adhesive to a multilayer interference filter.



1           53.     A method for manufacturing a projection screen in accordance with claim  
2     51, wherein the applying the uncured adhesive to the selective reflector comprises  
3     applying the uncured adhesive to an etalon device.

1           54.     A method for manufacturing a projection screen in accordance with claim  
2     51, wherein the laminating the second layer comprises laminating a polarizer.

1           55.     A method for manufacturing a projection screen in accordance with claim  
2     54, wherein the applying the second layer comprises depositing a polarizing coating on a  
3     substrate.

1           56.     A method for manufacturing a projection screen in accordance with claim  
2     50, further comprising:

3                 applying a second layer of uncured adhesive to the second layer of the  
4     projection screen; and  
5                 curing the second layer of adhesive.

1           57.     A substantially planar projection screen comprising an optical device  
2     constructed and arranged to cause the projection screen to have a light reflectance pattern  
3     that is characterized by a lobe with an axis that is not perpendicular to the plane of the  
4     projection screen.

1           58.     A projection screen in accordance with claim 57, wherein the optical  
2     device is constructed and arranged to cause the projection screen to have a light  
3     reflectance pattern that is characterized by two lobes.

1           59.     A projection screen in accordance with claim 57, wherein the optical  
2     device is constructed and arranged to cause the projection screen to have a light  
3     reflectance pattern that has a lobe that has an axis that is slanted in one the directions up,  
4     down, left, and right relative to the plane of the screen.

1           60.     A projection screen constructed and arranged to receive input light at a  
2     location on the screen, the input light being received at an angle relative to a surface of  
3     the screen at the location, the projection screen further constructed and arranged to reflect  
4     light from the location along an array of output directions that are distributed about an

5 output axis, the output axis being at an angle relative to the surface that is different from  
6 the angle than would have resulted if the surface were a simple plane reflector.

1 61. A projection screen in accordance with claim 60, wherein the input angle  
2 is normal and the output angle is other than normal.

1 62. A projection screen in accordance with claim 60, wherein the input angle  
2 is non-normal and the output angle is normal.

1 63. A method for making projection screen, comprising:  
2 depositing onto a first substrate layers of dielectric material, each layer consisting  
3 essentially of a material having a different index-of-refraction ( $n$ ) than the material of an  
4 adjacent layer;

5 depositing onto the layers of dielectric material a first reflective layer.

1 64. A method for making a projection screen in accordance with claim 63,  
2 further comprising the step of:  
3 prior to the depositing onto the first substrate the layers of dielectric material,  
4 depositing onto the first substrate a second reflective layer, wherein the depositing onto  
5 the first substrate comprises depositing onto the second reflective layer the layers of  
6 dielectric material.

1 65. A method for making a projection screen in accordance with claim 63,  
2 wherein the depositing onto the first substrate layers dielectric material comprises  
3 depositing the layers of dielectric material onto a substrate with a reflective surface.

1 66. A method for making a projection screen in accordance with claim 63,  
2 wherein the depositing onto the first substrate layers of dielectric material comprises  
3 depositing the layers onto a diffusing substrate.

1 67. A method for making a projection screen in accordance with claim 66,  
2 further comprising the step of:  
3 prior to the depositing onto the first substrate the layers dielectric material,  
4 depositing onto the substrate a second reflective layer, wherein the depositing onto the  
5 first substrate comprises depositing onto the second reflective layer the layers of  
6 dielectric material.

1           68.     A method for making a projection screen in accordance with claim 67,  
2 wherein the depositing onto the first substrate layers of dielectric material comprises  
3 depositing the layers onto a substrate with a reflective surface.

1           69.     A method for making a projection screen in accordance with claim 68,  
2 wherein the laminating step comprises  
3           applying an adhesive in an uncured state to the diffusing layer; and  
4           curing the adhesive.

1           70.     A method for making a projection screen in accordance with claim 63,  
2 wherein the laminating step comprises  
3           applying an adhesive in an uncured state to the diffusing layer; and  
4           curing the adhesive.

1           71.     A method for making a projection screen in accordance with claim 63,  
2 further comprising;  
3           depositing onto one surface of a second substrate a polarizing layer;  
4           depositing onto another surface of the second substrate a diffusing layer; and  
5           laminating the polarizing layer to the reflective layer

1           72.     A method comprising  
2           at a projection screen receiving projected light and ambient light, processing the  
3 light, and preferentially reflecting portions of the light that are within at least two narrow  
4 spectral bands relative to reflection of light that is not within the narrow spectral bands,  
5           the processing occurring within consecutive layers of higher and lower index-of-  
6 refraction materials.

1           73.     A method in accordance with claim 72, wherein the processing the light  
2 comprises reflecting the light, by a first and second reflective layer constructed and  
3 arranged so that the consecutive layers of higher and lower index of refraction materials  
4 are between the first and the second reflected layer, so that light with wavelengths not in  
5 the plurality of narrow bands of wavelengths destructively interferes.

1           74.     A method in accordance with claim 72, further comprising polarizing, by a  
2 projector, so that the projected light has substantially more light of one linear polarization  
3 than of another linear polarization and

4 polarizing, by the screen, of the projected light and the ambient light so that the  
5 screen reflects substantially more of the light of the one linear polarization and absorbs  
6 light of the second linear polarization.

1 75. A method in accordance with claim 72, further comprising projecting the light by  
2 a projector that is constructed and arranged to project substantially more light with  
3 wavelengths in the plurality of narrow bands of wavelengths than light with wavelengths  
4 not in the plurality of narrow bands.